



## DW-40 1K Primer

**characteristic:** Fast drying one pack primer surfacer, suitable to cover minor defects in surface of putty or existing finish. It is easy to apply with good filling power and ease of sanding for economical refinishing.

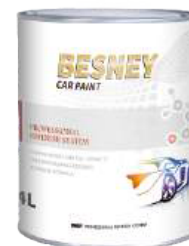
**Substrate:** Dried and sanded existing finishes and putty.



	Surface Cleaning: Remove wax, grease or other contaminations with degreaser.	
	<div> <div>Mixing Ratio</div> <div>(Weight)</div> <div>15~25°C</div> </div> <div> <div>1K Primer</div> <div>1</div> <div>DW-40</div> </div> <div>+</div> <div> <div>Thinner</div> <div>1~1.5</div> <div>DW-36</div> </div>	
	<div>Spray Gun &amp; Pressure</div> <div> <div>Gravity Feed: 1.4~1.8mm Suction Feed: 1.7~2.0mm</div> <div>Conventional: 1.5~2.5 bar RP: 0.5~2.0 bar HVLP: 0.7~2.0 bar</div> </div>	
	<div>Coats &amp; Thickness</div> <div>2~3Coats, 25~40µm</div> <div>Flash-Off Time</div> <div>At 25°C, 5~10 minutes between coats</div>	
	Dry Sanding: P400~P600; Wet Sanding: P600~P800.	
	Re-coating: After drying and sanding, re-coat with all kinds of topcoat.	

**Note:**








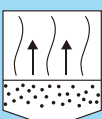




1. Not recommended for direct application over substrate of bare metal aluminium and wood.
2. Recommended to use 2K Primer to achieve good adhesion to substrate and excellent gloss and film build of the topcoat.
3. Not recommended to use thinner of fast drying type.
4. Shelf life: 2 years in original sealed can at cool and dry place at 25°C. Packaging: 1L or 4L



### DW-60 2K Primer

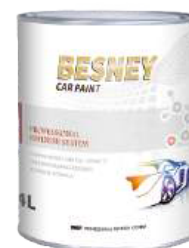
**Features:** Multi-purpose double pack primer filler with strong filling power and fine adhesion between coats, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

**Substrate:** Dried and sanded existing finishes, all kinds of primer and putty.

	Surface Cleaning: Remove wax ,silicon and other contamination with degreaser.																											
 	Mixing Ratio (Weight) (Volume) 15~25°C <15°C	<table><tr><td>2K Primer</td><td>+</td><td>Hardener</td><td>+</td><td>Thinner</td></tr><tr><td>4</td><td></td><td>1</td><td></td><td>0.5~1.5</td></tr><tr><td>3</td><td></td><td>1</td><td></td><td>0.5~1.5</td></tr><tr><td>DW-60</td><td></td><td>DW-65 Normal</td><td></td><td>DW-36</td></tr><tr><td>DW-60</td><td></td><td>DW-65 Fast</td><td></td><td>DW-36</td></tr></table>	2K Primer	+	Hardener	+	Thinner	4		1		0.5~1.5	3		1		0.5~1.5	DW-60		DW-65 Normal		DW-36	DW-60		DW-65 Fast		DW-36	
2K Primer	+	Hardener	+	Thinner																								
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	Pot Life at 25°C : 1 hour with DW-65 Hardener																											
 	<table><tr><td rowspan="2">Spray Gun &amp; Pressure</td><td>Gravity Feed: 1.4~1.8mm Suction Feed: 1.7~2.0mm</td></tr><tr><td>Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar</td></tr></table>	Spray Gun & Pressure	Gravity Feed: 1.4~1.8mm Suction Feed: 1.7~2.0mm	Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar																								
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 	<table><tr><td>Coats &amp; Thickness</td><td>2~3Coats, 50~70µm</td></tr><tr><td>Flash-Off Time</td><td>At 25°C, 3~5 minutes between coats</td></tr><tr><td>Air-Drying Time</td><td>Allow 15~20 minutes air-drying time before force drying</td></tr></table>	Coats & Thickness	2~3Coats, 50~70µm	Flash-Off Time	At 25°C, 3~5 minutes between coats	Air-Drying Time	Allow 15~20 minutes air-drying time before force drying																					
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	Drying Time: 25°C, 40~60 minutes.																											
 	Dry Sanding: P400~P600; Wet Sanding: P800~P1000.																											
	Re-coating: After drying and sanding, re-coat with all kinds of topcoat.																											

**Note:**


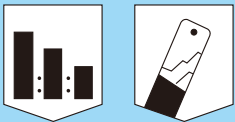

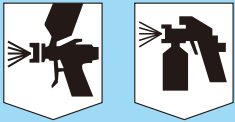
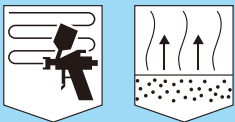


Shelf life: 2 years in original sealed can at cool and dry place at 25°C. Packaging:4kg



## DW-50 Epoxy Primer

**Features:** gives excellent rust proofing for bare metal, good adhesion power to steel, aluminium and galvanized steel.

**Substrate:** Dried and Sanded existing finishes, steel, iron and glassfiber reinforced plastic.

	Surface Cleaning: Remove wax, silicon and other contamination with degreaser.																								
<div></div>	<table><tr><td>Mixing Ratio</td><td>Epoxy Primer</td><td>+</td><td>Hardener</td><td>+</td><td>Thinner</td></tr><tr><td>(Weight)</td><td>4</td><td></td><td>1</td><td></td><td>1.5~2</td></tr><tr><td>(Volume)</td><td>3.5</td><td></td><td>1</td><td></td><td>1</td></tr><tr><td></td><td>DW-50</td><td></td><td>DW-55</td><td></td><td>DW-38</td></tr></table>	Mixing Ratio	Epoxy Primer	+	Hardener	+	Thinner	(Weight)	4		1		1.5~2	(Volume)	3.5		1		1		DW-50		DW-55		DW-38
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	Port Life at 25°C: 4~6 hours with DW-55 Hardener																								
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<div></div>	<table><tr><td>Coats &amp; Thickness</td><td>2~3Coats, 40~60µm</td></tr><tr><td>Flash-Off Time</td><td>At 25°C, 5~10 minutes between coats</td></tr><tr><td>Air-Drying Time</td><td>Allow 15~20 minutes air-drying time before force drying</td></tr></table>	Coats & Thickness	2~3Coats, 40~60µm	Flash-Off Time	At 25°C, 5~10 minutes between coats	Air-Drying Time	Allow 15~20 minutes air-drying time before force drying																		
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	Drying Time: 25°C, 18~26 hours; 60°C, 60~80 minutes.																								
<div></div>	Dry Sanding: P240~P400; Wet Sanding: P600~P800.																								

### Note:

1. For oxidated iron and cast iron, shot blasted sa2.5 class with toughness of 30-75µm, or acid wash the oxidated parts to get rid of rust.
2. It is recommended to bake at 60-70°C for 30 minutes when temperature is below 10°C for better curing of paint film.
3. Choose right hardener and thinner to avoid poor curing of paint film.
4. Shelf: 2 years in original sealed can at cool and dry place at 25°C. Packaging: 4kg





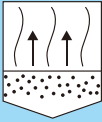


## DW-700 MS Plastic Primer

**Features:** A single component transparent fast drying plastic primer

**Substrate:** Used to promote adhesion of paint system to plastic parts such as PP,PA,PE



	<p>Surface Cleaning: Sanding with P1000~P1200, Remove wax, silicon or other contamination with degreaser.</p>				
 	<table border="1"> <tr> <td data-bbox="485 871 675 968" rowspan="2">Spray Gun &amp; Pressure</td><td data-bbox="688 871 1425 924">Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm</td></tr> <tr> <td data-bbox="688 924 1425 968">Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar</td></tr> </table>	Spray Gun & Pressure	Gravity Feed: 1.2~1.4mm Suction Feed: 1.3~1.5mm	Conventional: 3~4 bar RP: 2.0~2.5 bar HVLP: 2.0 bar	
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 	<table border="1"> <tr> <td data-bbox="485 1114 675 1167">Coats &amp; Thickness</td><td data-bbox="688 1114 1425 1167">2~3Coats, 5~10µm</td></tr> <tr> <td data-bbox="485 1167 675 1221">Flash-Off Time</td><td data-bbox="688 1167 1425 1221">At 25°C, 5~10 minutes between coats</td></tr> </table>	Coats & Thickness	2~3Coats, 5~10µm	Flash-Off Time	At 25°C, 5~10 minutes between coats
Coats & Thickness	2~3Coats, 5~10µm				
Flash-Off Time	At 25°C, 5~10 minutes between coats				

**Note:**

1. The product is ready for use.
2. It is recommended not to spray thickly to avoid peeling off.
3. Test is recommended before application due to the variety of plastic parts.
4. Shelf life:2 years in original sealed can at cool and dry place at 25°C. Packaging:1L ,4L or 5L